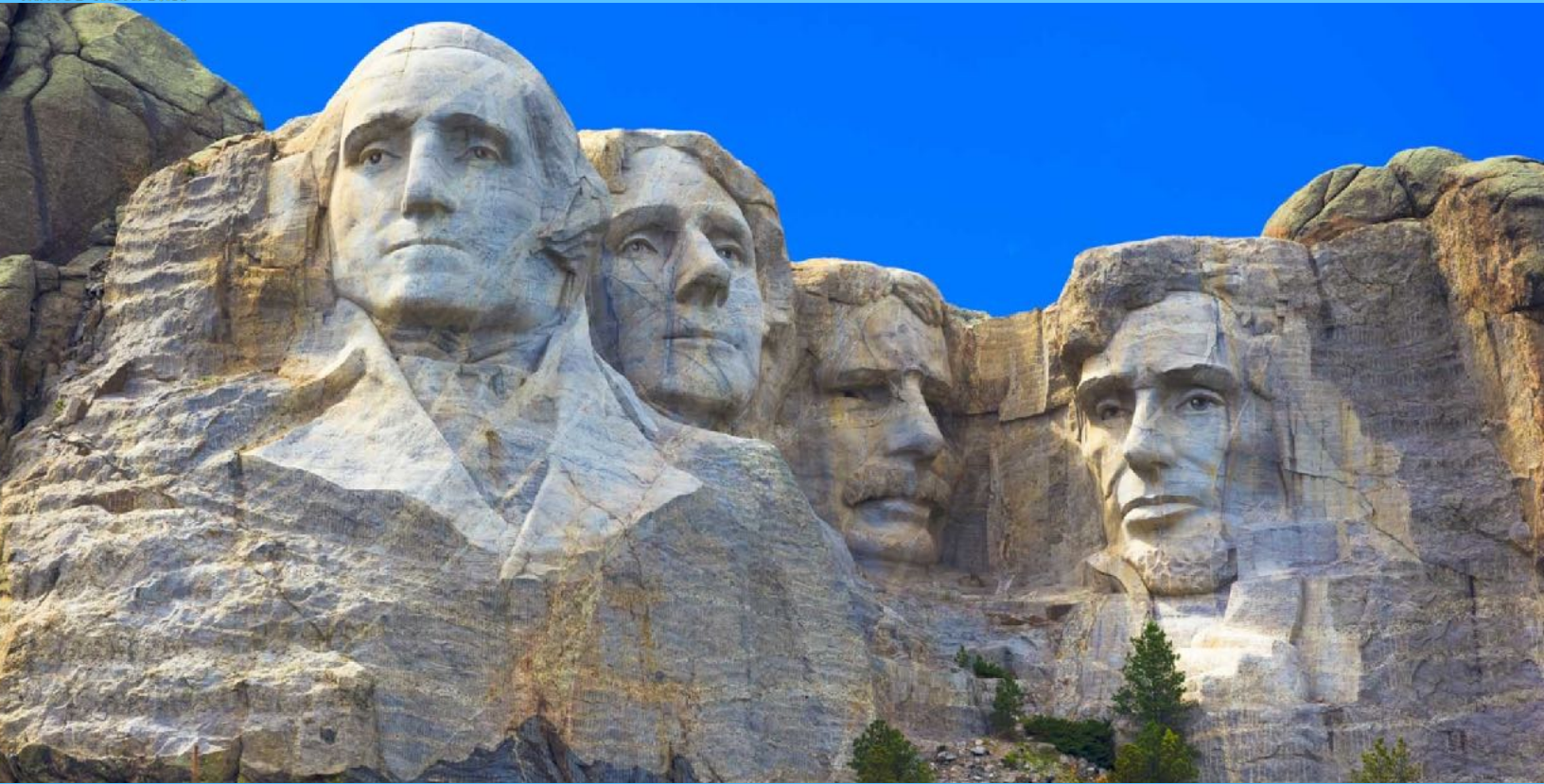


Mt. Rushmore and The Badlands



The Black Hills of South Dakota are home to many truly monumental places. From the four president's faces carved high on Mount Rushmore, the Cathedral Spires of Custer State Park, to the rugged Badlands in the east and Devils Tower in the west you will be amazed at the pure beauty found here. Covering more than five million acres of forest and mountain lands, an oasis in a sea of prairie, in the Black Hills you'll also find rich western history, abundant natural beauty and meaningful adventure.

Some Highlights:

Mount Rushmore National Monument
Badlands National Park
Wall Drug
Minutemen Missile Silo's
Chuckwagon Cookout
Custer State Park & Needles Highway
Tatanka: Story of the Bison
Deadwood, SD City Tour
Crazy Horse Memorial
1880 Train and Museum
Devil's Tower
Ten Meals

Lodging:

Alex Johnson Hotel
(A Hilton Curio Collection)

Amazing Travel Treasures
*can customize this tour exclusively for
your group!*

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